

+61 498 196 830

🛛 info@nirvanaplastix.com.au

www.nirvanaplastix.com.au

Exolon® GP Solid polycarbonate sheet



Your benefits:

• extreme impact strength

- resistance to a wide range of temperatures
- good fire rating

Solid **Exolon®** sheets are clear, polished polycarbonate sheets. They offer extreme impact strength that exceeds the physical properties of other products of their class. **Exolon®** sheets resist temperatures of -100 to +120 °C, exhibit high optical clarity and have a good fire rating.

Exolon® GP clear 099 is a clear transparent sheet with high light transmission.

Exolon® NR clear 099 is a transparent sheet with a matt finish and improved UV resistance on one side.

Exolon® GP white 130 and **white 150** are translucent sheets offering good light diffusion combined with a pleasant white color.

Exolon® FG clear 099 is a clear transparent sheet suitable for food-contact and medical applications.

Applications:

Typical applications for **Exolon® GP** sheets include machine guards, lighting fixtures, signs, wall and door partitions. The sheets offer protection against involuntary breakage and wilfull destruction. **Exolon® GP** sheets can be thermoformed, cold-curved and machined with ease.

	Test Conditions	Typical values ⁽¹⁾	Unit	Standard
PHYSICAL				
Density		1200	kg/m ³	ISO 1183-1
Water absorption saturation	water at 23 °C	0.30	%	ISO 62
Water absorption equilibrium	23 °C, 50% relative humidity	0.12	%	ISO 62
Refractive index	Procedure A	1.587	-	ISO 489
MECHANICAL				
Tensile modulus	1 mm/min	2350	MPa	ISO 527-1,-2
Yield stress	50 mm/min	> 60	MPa	ISO 527-12
Yield strain	50 mm/min	6	%	ISO 527-1,-2
Strain at break	50 mm/min	120	%	ISO 527-1,-2
Flexural modulus	2 mm/min	2350	MPa	ISO 178
Flexural strength	2 mm/min	90	MPa	ISO 178
Charpy impact strength	23 °C, unnotched	non-break	kJ/m ²	ISO 179-1eU
Charpy impact strength	23 °C, 3 mm, notched	80P	kJ/m ²	ISO 179-1eA
Izod impact strength	23 °C, 3.2 mm, notched	70P	kJ/m ²	ISO 180-A
THERMAL				
Vicat softening temperature	50 N, 50°C/h	148	°C	ISO 306
Thermal conductivity	23°C	0.20	W/mK	ISO 8302
Coefficient of linear thermal expansion	23 to 55°C	0.65	10 ⁻⁴ /K	ISO 11359-1, -2
Temperature of deflection under load	1.80 Mpa	128	°C	ISO 75-1, -2
Temperature of deflection under load	0.45 Mpa	140	°Č	ISO 75-1, -2
ELECTRICAL				
Electrical strength	1 mm	34	kV/mm	IEC 60243-1
Volume resistivity		1E14	Ohm.m	IEC 60093
Surface resistivity		1E16	Ohm	IEC 60093
Relative permitivity	100 Hz	3.1	-	IEC 60250
Relative permitivity	1 MHz	3.0	-	IEC 60250
Dissipation factor	100 Hz	5	10-4	IEC 60250
Dissipation factor	1 MHz	95	10-4	IEC 60250

⁽¹⁾ These values are measured on injection molded samples, and are not intended for specification purposes.



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S

Exolon Group S-Line, the standard product line, represents a range of certified quality products which offer the reliable solution for most applications.

Light Transmission: Test Method according to DIN 5036.

The stated thicknesses are not all available as standard. Please ask us for more information. The stated values are typical values only.

Light transmission %	0.75	1	1.5	2	3	4	5	6	8	10	12	15
Exolon® GP clear 099	90	90	89	89	88	87	87	86	85	83	82	80
Exolon [®] NR clear 099		83	83	82	82	80						
Exolon [®] GP white 130				40	30	23	18	13				
Exolon® GP white 150				60	50	40	33	28	20			

Available sizes: Exolon[®] sheets are available in thicknesses of 0.75 – 15 mm and in the following sizes; other sizes, colors and sheet thicknesses on request.

Colors:

Exolon® GP clear 099 Exolon® GP white 130 Exolon® GP white 150 Exolon® NR clear 099 Exolon® FG clear 099 **Sizes (standard):** 2,050 x 1,250 mm 3,050 x 2,050 mm

Permanent Service Temperature: The permanent service temperature without load is approx. 120 °C.

Fire Rating (*):

Country	Standard	Rating	Thickness	Color
Europe	EN 13501-1	B s1 d0 B s1 d0 B s2 d0	1 – 3 mm 1 – 6 mm 1 – 6 mm	GP white 150 GP clear 099 GP all colors except 150
France	NF P 92-501&505	M2	1 – 15 mm	GP clear 099
USA	UL94	V2 HB V0	0,75 – 1,4 mm ≥ 1,5 mm ≥ 10 mm	GP all colors GP all colors GP clear 099

Glow wire flammability index, IEC 60695-2-12, in °C (*):

	0.75	1	1.5	2	3	4	5	6	12
Exolon® GP clear 099	850	850	800	800	850	960		960	960
Exolon® GP white 130				900	960	960			
Exolon® GP white 150				960	960				

(*) Fire certificates could be limited in time and scope, always check if the mentioned certificate is valid for the purchased Polycarbonate sheet type at the date of delivery. Polycarbonate sheets may change their fire behavior due to ageing and weathering. The indicated fire rating was tested on new / unweathered Product in accordance with the indicated fire classification standards.

Impact Resistance:

Country	Standard	Rating	Thickness	Colour
Europe	DIN EN ISO 23125	A2-C2	4 – 12 mm	GP clear 099
	DIN EN 12417	87 – 150 m/s	4 – 12 mm	GP clear 099
	DIN 356	P5A	≥4 mm	GP clear 099



The manner in which you use and the purpose to which you put and utilize our products, technical assistance and information (whether verbal, written or by way of production evaluations), including any suggested formulations and recommendations, are beyond our control. Therefore, it is imperative that you test our products, technical assistance, information and recommendations to determine to your own satisfaction whether our products, technical assistance, and information are suitable for your intended uses and applications. This applications - specific analysis must at least include testing to determine suitability from a technical assistance, and information or are suitable for your intended uses and applications. This applications - specific analysis must at least include testing to determine suitability from a verila sheath, afety, and environmental standpoint. Such testing has not necessarily been done by Exolon Grup. Unless we otherwise agree in writing, all products are solid strictly pursuant to the terms of our standard conditions of sale which are available upon request. All information and technical assistance, and hereby expressly release us from all liability, in ota, contact or otherwise, incurred in connection with the use of our products, technical assistance, and information. Any statement or recommendation not contained herein is unal baction. Any statement or recommendation not contained with any claim of any patent relative to any material a in use. No license is implied or in fact granted under the claims of any patent.